

FIGURE No. 1

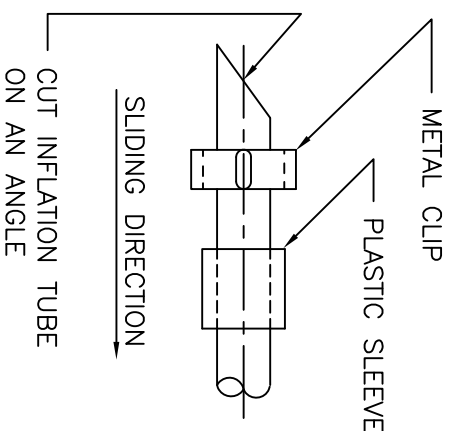


FIGURE No. 2

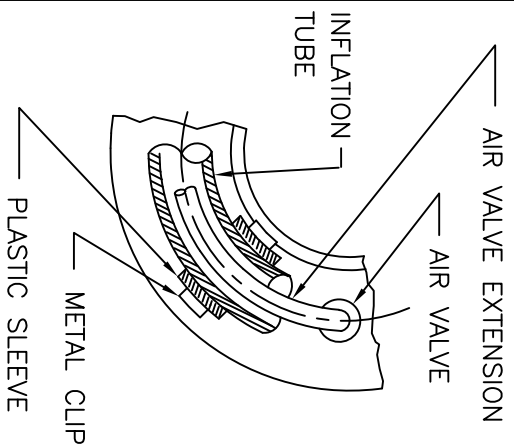


FIGURE No. 3

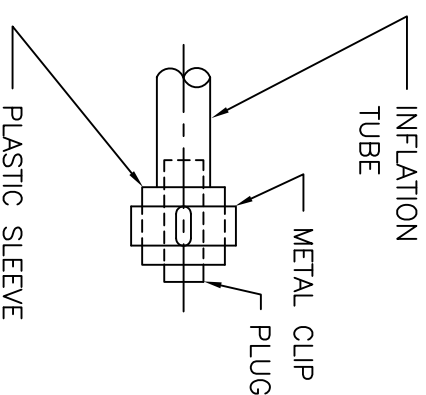


FIGURE No. 4

- 1.) Release air in the inflating tube by pressing the valve.
- 2.) Remove aluminum expanding section – for leaf and retainer construction, remove retainer screws. For interlocking segments, remove collar on end opposite from valve.
- 3.) To replace the air valve, insert new valve and bend copper extension 90° (approx.) to fit against shoulder and bend to body radius (See Fig. 1).
- 4.) Cut inflating tube on an angle, slide on the metal clip and the plastic sleeve (See Fig. 2).
- 5.) Slide the metal clip over the plastic sleeve and push this assembly onto the valve extension (See Fig. 3).
- 6.) Close the metal clip by using end nippers as following: Close one ear halfway, close the other ear tight and finish closing the first ear tight. Do not nip off ears.
- 7.) Wind inflating tube along body to opposite end.
- 8.) Insert plug into end of tubing, cut inflating tube on an angle and slide it on the metal clip and plastic sleeve as explained in step #4 (See Fig. 4).
- 9.) Cut off excess tubing so end will be under a retainer or in the counter bore in body.
- 10.) Install leaf and retainers, tightening all retainer screws (leaf and retainer design) or slide expanding section onto air shaft body (interlocking segment design).
- 11.) Pressure test the whole assembly at 90 psi.

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WIND GAP, PA

MASTER DRAWING

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REPAIR INSTRUCTIONS

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