



5.5 IN. WRINKLESTOP ANTI-WRINKLE ROLL SLEEVE replacement procedure:

- 1) Remove foot mounting blocks on both ends. (see fig.1)
- 2) Remove pivot screw from pivot arm (see fig.1 (1/4-20 x 3/4"lg. s.h.c.s.)
- 3) Slide on centering bushing for concentric stability. (see fig.2)
- 4) Remove all 8-button head screws from coupler ring, and remove coupler ring. (see fig.2)
- 5) Extract end cap, use 1/4-20 x 2"lg. fully threaded cap screws (3), thread into threaded holes in end cap. (see fig.3).
- 6) Remove sleeve clamp off sleeve. (see fig.3)
- 7) Remove outer bearing slide ring from inside of sleeve. (see fig.4)
- 8) For other end repeat steps 3 thru 7.
- 9) Remove sleeve from roll.
- 10) Install the new sleeve on roll, insert outer bearing slide ring until it stops on inside flange.(see fig.5)
- 11) Install sleeve clamp, sleeve must be inserted all the way in clamp, clamp must be flush with outer bearing slide ring. (see fig.6)
- 12) Install end cap, place end cap at sleeve clamp, hand align onto sleeve clamp. Put end cap install fixture in place and install end cap as shown, with end cap installed remove fixture. (see fig.7)
- 13) Install coupler ring, place coupler ring flush to outer bearing with flange, align screw hole locations. Insert short button head screws with lock washers at inner (4)holes (closer to roller thru shaft). Tighten screws in place. Insert long button head screws with lock washers on outer (4)holes, alternate screw insertion thus pulling(stretching) end cap with sleeve to be flush with coupler ring. (see fig.8)
- 14) Remove centering bushing, assemble foot mounting block and insert pivot arm screw. (see fig.1)
- 15) Repeat steps 10 thru 14 for other side.

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CHECKED		TITLE		
QA		5.5"WRINKLESTOP ROLLER SLEEVE REPLACEMENT INSTRUCTIONS		
MFG		SIZE C	DWG NO 20566-161	REV
APPROVED		SCALE	SHEET 1 OF 1	